

F14

EXTRA PLUS

VINYL SILK EMULSION

CHARACTERISTICS

A Vinyl Silk Emulsion particularly suitable for the professional painter. Excellent washability and toughness make this product ideal for areas where regular cleaning is necessary. Silk finish for all colours plus a Brilliant White.

DRYING SCHEDULE

(Temperature and humidity dependant)

@ 26oC 50% RH @ 4 Thou wet.

To Touch - 30 mins

To Dry - 4 hours

SPECIFIC GRAVITY

1.192+/-0.01

WEIGHT SOLIDS

38+/-1%

VOLUME SOLIDS

27+/-1%

PRECAUTIONS

Keep out of reach of children.

Ensure good ventilation during application and drying.

In case of contact with eyes rinse immediately with plenty of water.

To remove splashes from skin use soap and water or a recognised skin cleaner. Do not take internally.

Contains no added lead.

APPLICATION
Temperature (air, surface, material) (at least 4oC above dew point) 10oC to 42oC. Relative Humidity 75% Maximum.

SPREADING RATE

120m²/10lt

60m²/5lt

30m²/2.5lt

METHODS

Brush, roller, airless spray.

Airless Spray:- Minimum pressure 138 bars (2000lb.sq in).

Tip Size:- 0.38mm - 0.46mm (15-18 Thou).

Filter:- 60 mesh.

Angle:- 65 degrees

Always flush spray equipment with water prior to applying Water Based coatings.

MIXING INSTRUCTIONS

Thoroughly mix paint before use by stirring and boxing.

TINTING INSTRUCTIONS

Tint only with the Fleetwood Tinting System.

CLEAN UP

Clean up with soap and water. After clean up be sure to flush spray equipment with solvent to prevent rusting following manufacturers instructions

REDUCTION

Reduce up to 10% with water as required by application equipment.

SURFACE PREPARATION

Surfaces to be painted must be in sound condition. Use in accordance with good painting practice. Remove oil, grease, and flaking material. Treat powdery surfaces with Water Based Stabilising Solution.

Steel:- Remove all loose rust, peeling paint, other loosely adhering contamination per SSPC SP2. Hand tool cleaning. Remove any contamination before applying subsequent coats of material. Prime base steel with an appropriate anti-corrosive primer.

Concrete Block and Masonry:- Surfaces should be thoroughly clean and dry, with mortar and concrete aired for a minimum of 30 days @ 24oC. All loose mortar or other contaminants should be removed prior to application of any coating material. Surface temperatures must be at least 12oC before filling. Use appropriate filler for cracks or imperfections. Allow to dry thoroughly before top-coating.

PREVIOUSLY PAINTED SURFACES

If in sound condition, clean the surface of all foreign material. Glossy surfaces must be rubbed down to provide a key. If paint is peeling or badly weathered, clean to sound substrate and treat as new.