

F16 FLEETWOOD I.S. 129 TRADE EMULSION PAINT

CHARACTERISTICS

A high quality paint which has been formulated to comply with all clauses of I.S. 129. The product is particularly suitable for interior use but may also be used outside. Available in brilliant white and selected colours.

DRYING SCHEDULE

(Temperature and humidity dependant)

@ 26oC 50% RH @ 4 Thou wet.

To Touch - 30 mins

To Dry - 4 hours

SPECIFIC GRAVITY

1.3+/-0.01

WEIGHT SOLIDS

50+/-51%

FLASH POINT

201F

VEHICLE TYPE

High performance Vinyl Co-Polymer Emulsion.

PRECAUTIONS

Keep out of reach of children.

Ensure good ventilation during application and drying.

In case of contact with eyes rinse immediately with plenty of water.

To remove splashes from skin use soap and water or a recognised skin cleaner. Do not take internally.

Contains no added lead.

APPLICATION
Temperature (air, surface, material) (at least 4oC above dew point) 10oC to 42oC. Relative Humidity 75% Maximum.

SPREADING RATE

10-12sq meters/lt on most smooth surfaces.

METHODS

Brush, roller, airless spray.

Airless Spray:- Minimum pressure 138 bars (2000lb.sq in).

Tip Size:- 0.38mm - 0.46mm (15-18 Thou).

Filter:- 60 mesh.

Angle:- 65 degrees

Always flush spray equipment with water prior to applying Water Based coatings.

MIXING INSTRUCTIONS

Thoroughly mix paint before use by stirring and boxing.

TINTING INSTRUCTIONS

Tint only with the Fleetwood Tinting System.

PERFORMANCE INFORMATION

Fleetwood Trade Emulsion is supplied ready for use but can be thinned with up to 5% water. The product fully complies with all clauses of IS129. It exhibits very good hiding power, a high degree of scrub resistance and excellent resistance to colour change, blistering, saponification and fungal attack.

CLEAN UP

Clean up with soap and water. After clean up be sure to flush spray equipment with solvent to prevent rusting following manufacturers instructions

REDUCTION

Reduce up to 5% with water as required by application equipment.

SURFACE PREPARATION

Surfaces to be painted must be in sound condition. Use in accordance with good painting practice. Remove oil, grease and flaking material. Treat powdery surfaces with Water Based Stabilising Solution.

Plasterboard:- This product is ideal for application over new plasterboard. However conditions of high humidity, and moisture in the plasterboard can sometimes lead to staining of the coating. Under these circumstances, an appropriate primer should be used.

Plaster:- This product will produce excellent results over new plaster. Good painting practice recommends that the first coat should be well thinned to act as a sealer coat. However, if serious porosity variation is apparent a coat of Stabilising Solution should be applied.

Steel:- Remove all loose rust, peeling paint, other loosely adhering contamination per SSPC-SP2. Hand tool cleaning. Remove any contamination before applying subsequent coats of material. Prime base steel with an appropriate anti-corrosive primer.

PREVIOUSLY PAINTED SURFACES

If in sound condition. Clean the surface of all foreign material. Glossy surfaces must be rubbed down to provide a key. If paint is peeling or badly weathered, clean to sound substrate and treat as new.