

# F104

# POLYURETHANE

# SATIN VARNISH

## CHARACTERISTICS

A superior quality Varnish based on a specially selected blend of resins to provide a durable tough finish for interior use only.

## COLOURS:

Clear

## COVERAGE:

First coat on bare wood: 12sq meters/lt  
Second coat on wood: 18sq meters/lt  
Third coat on wood: 22sq meters/lt

## DRYING TIME:

200C, 50% RH

Touch: 3 hours  
Hard Dry: 7 hours  
Recoat: Overnight

FLASH POINT: 1020 F

FINISH: Satin 40-50units @ 600

## SOLVENT/REDUCER

Mineral Spirits

Vehicle Type: Alkyd

WEIGHT SOLIDS: 50+/-2%

SPECIFIC GRAVITY: 0.92

## PRECAUTIONS

Keep out of reach of children.

Ensure good ventilation during application and drying.

In case of contact with eyes rinse immediately with plenty of water.

To remove splashes from skin use soap and water or a recognised skin cleaner. Do not take internally.

Contains no added lead.

Stir gently before use.

## BRUSH

No reduction necessary. Use a natural bristle brush. Avoid over-brushing which causes bubbling.

## ROLLER

No reduction necessary. Use a 1/4" nap synthetic or lambswool roller cover. Remove any loose nap or lint by washing or wiping with a tack cloth prior to use. Avoid rapid rolling which causes bubbling.

## PAD APPLICATOR

No reduction necessary.

## SPRAY - AIRLESS

Pressure.....2000 psi  
Tip......013"  
Reduction.....none

## SPRAY - CONVENTIONAL

Air Pressure.....50 psi  
Fluid Pressure.....10 psi  
Cap/Tip.....704/FF  
Reduction.....up to 10%

**CLEAN UP INFORMATION**

Clean spills and spatters immediately with mineral spirits. Clean tools immediately after use with mineral spirits. Follow manufacturer's safety recommendations when using mineral spirits. **SURFACE PREPARATION**  
Wood must be dry, free of dirt, grease, wax, polish, marks and old finishes in poor condition. Sand wood to a smooth surface and remove sanding dust with a vacuum or tack cloth.

**FINISHING:****OVER BARE WOOD:**

1. (Optional) Apply stain and allow to dry.
2. Fill open grain wood or holes with proprietary natural wood filler.
3. Seal bare wood with one coat of Polyurethane Satin reduced with one pint of mineral spirits per gallon. Allow to dry 18 hours and sand smooth. Remove sanding dust.

**OVER PREVIOUSLY SEALED FINISHES IN GOOD CONDITION**

4. Apply at full body to assure maximum film build and uniform sealing. Brush out evenly, avoid unnecessary brushing into already coated areas.
5. For heavy wear areas, allow the first coat to dry 18 hours, sand smooth, remove any sanding dust, and apply a second coat.