

F81

FLEETWOOD PREMIUM

QUALITY ACRYLIC MATT

TINTING BASES

CHARACTERISTICS

A smooth interior emulsion paint of superior quality. It is an Acrylic modified system, formulated to provide excellent durability and ease of application.

COLOUR

Brilliant White and various colours from Colour Answers Tinting Machine.

DRYING SCHEDULE

(Temperature and humidity dependant)

@ 26oC 50% RH @ 4 Thou wet.

To Touch - 30 mins

To Dry - 4 hours

SPECIFIC GRAVITY

1.27+/-0.15

WEIGHT SOLIDS

45+/-2%

VOLUME SOLIDS

30+/-2%

VEHICLE TYPE

Acrylic Modified Copolymer Emulsion

PRECAUTIONS

Keep out of reach of children.

Ensure good ventilation during application and drying.

In case of contact with eyes rinse immediately with plenty of water.

To remove splashes from skin use soap and water or a recognised skin cleaner. Do not take internally.

Contains no added lead.

APPLICATION
Temperature (air, surface, material) (at least 4oC above dew point) 10oC to 42oC. Relative Humidity 75% Maximum.

SPREADING RATE

190m²/5US gal

METHODS

Brush, roller, airless spray.

Airless Spray:- Minimum pressure 138 bars (2000lb.sq in).

Tip Size:- 0.38mm - 0.46mm (15-18 Thou).

Filter:- 60 mesh.

Angle:- 65 degrees

Always flush spray equipment with water prior to applying Water Based Coatings.

MIXING INSTRUCTIONS

Thoroughly mix paint before use by stirring and boxing.

TINTING INSTRUCTIONS

Tint only with Fleetwood Tinting System

PERFORMANCE INFORMATION

The product is specially designed as an interior/exterior coating for use over block plaster, block concrete and other masonry surfaces where a long lasting decorative finish is required.

CLEAN UP

Clean up with soap and water. After clean up be sure to flush spray equipment with solvent to prevent rusting following manufacturers instructions

REDUCTION

Reduce up to 20% with water as required by application equipment. SURFACE PREPARATION

Surfaces to be painted must be in sound condition. Use in accordance with good painting practice. Remove oil, grease and flaking material. Treat powdery surfaces with Water Based Stabilising Solution.

Steel:- Remove all loose rust, peeling paint, other loosely adhering contaminations per SSPC SP2. Hand tool cleaning. Remove any contamination before applying subsequent coats of material. Prime base steel with an appropriate anti-corrosive primer.

Concrete Block and Masonry:- Surfaces should be thoroughly clean and dry, with mortar and concrete aired for a minimum of 30 days @ 24oC. All loose mortar or other contaminants should be removed prior to application of any coating material. Surface temperatures must be at least 12oC before filling. Use appropriate filler for cracks or imperfections. Allow to dry thoroughly before top-coating.

Galvanised:- The surface should be exterior weathered for 6 months prior to painting, solvent clean per SSPC-SP1. When weathering is not possible, surfaces must be solvent cleaned followed by an appropriate etch prime. Rusty galvanised surfaces must be hand tool cleaned per SSPC-SP2. Prime rust areas with an appropriate anti-corrosive primer.

PREVIOUSLY PAINTED SURFACES

If in sound condition, clean the surface of all foreign material. Glossy surfaces must be rubbed down to provide a key. If paint is peeling or badly weathered, clean to sound substrate and treat as new.